



Quality throughout. Ensuring customer satisfaction.

In 1951, Teel Plastics began producing custom plastic tubing and profiles. Since then we have become experts in a variety of applications targeting the following markets: medical, converting, water filtration, automotive, plastic packaging, and many others.

Smart. Dedicated.

Resourceful. Above all – Precise!

The Teel difference is the extreme level of precision employees bring to their work. For over six decades we have specialized in the custom extrusion of thermoplastic close tolerance plastic tubing and profile products.



We are proud of the innovative products we've brought to the markets we serve, like co-extruded tubing. We've combined our employee skills along with unique manufacturing techniques to earn a reputation as a proven leader of high quality, made-to-order plastic tubing, cores, profiles and natural fiber composite products.

Engineering Excellence

We pride ourselves on having an engineering team that is one of the most experienced and innovative in the industry. We have on staff more than 200 years of engineering experience and different degrees including Industrial Technology, Tool Design, Chemical Engineering, Business Management, Applied Sciences, Mechanical Engineering, Mechanical Design and Manufacturing Engineering.

Our goal is to produce and deliver the highest quality product in the most cost efficient manner possible. Period. That is what makes Teel measurably better.

Keeping Customers Satisfaction and Quality in Focus

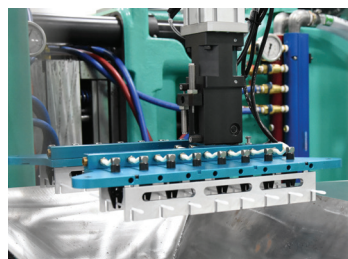
To achieve customer satisfaction we do something very simple. We listen. We strive to know each customer and are committed to identify their needs, defining our capabilities and ensuring that we can satisfy those needs. We realize that continuous improvement is essential for our success. We work to anticipate trends and customer demands.

At Teel, we value our ISO 9001 and ISO 13485 certifications and we facilitate total quality throughout our entire business to ensure customer satisfaction. *This methodology has resulted in a 99.5% on time delivery rating for our industrial customers with an enviable .001% return on sales.*

Teel's New Headquarters Accommodates Its Expanding Extrusion Division

We are proud to say that the objectives of this project were shared by every member of the Teel Plastics team.

We worked together to realize the design and building of the environmentally conscious 150,000 square foot facility focused on lean manufacturing. Lean manufacturing reduces waste, costs and production time while increasing customer satisfaction and quality.



Teel Analytical Laboratories

Teel Plastics started its testing laboratory to support quality assurance and new product development in addition to troubleshoot manufacturing issues as they arise. Now our analytical services are available to you. Test methods are taken from authoritative sources such as ASTM and are validated. To learn more about Teel Analytical Laboratories' polymer testing services please call 608-355-4520.



We do development differently

QUALITY ASSURANCE



Our Quality Assurance Process

Teel Plastics Quality Management System documentation is implemented and maintained to support the scope of registration for design and production of custom plastic products, laboratory sampling products, and compounds using natural fibers and synthetic polymers. This system is an integral part of the company's vision: to be the best supplier of plastic products in the world.



Quality System Certification

ISO9001:2015 with continued certification since 1997
ISO13485:2016 since 2018
ISO 17025:2017 for our analytical laboratory

All Processes are Validated to Meet Customer Expectations

- Process capability evaluation Cp/Cpk, Pp/Ppk
- Mold Validation
- IQ/OQ/PQ and PPAP
- First article (ISIR)
- Submission approval

We have a full team working to support regulatory compliance and product stewardship.

We are familiar with many US and EU regulations applying to our products, including:

- REACH
- EU 10/2011
- IMDS
- FDA
- ASTM
- RoHS
- Cosmetic Packaging
- NSF
- UL



Customer Feedback and Customer Service

- Corrective action system
- 8D problem resolution
- Certified supplier status for many customers
- Outstanding supplier awards from numerous customers

Product Testing and Lot Traceability

comes Standard at Teel. We have:

- Lot tracing for finished products and raw materials
- Custom C of A development for critical raw materials
- Inspection/measurement/testing device design capabilities
- Measurement validation and gage calibration systems
- Dimensional verification methods
 - > Vision system
 - > Bench top laser micrometer
 - > Hand-held I/M/T devices
 - > Pass/Fail Go/No-Go
 - > Mechanical and physical properties verification methods
- QA final release and certification (COA/COC) ANSI/ASQC Z1.4 (MIL STD 105E) sampling
- Active Ingredient Certification

Our Equipment

QA and process control devices to support hand-held IMT

- Nikon - CNC Video Measuring System
- Keyence - Image Dimension Measuring System
- Optical Comparator
- Tensile Tester
- Coefficient of Friction Tester
- Surface Roughness Tester
- In-Line X-Ray Gauging Systems
- In-Line Laser/Ultrasonic Gauging Systems
- Bench top Laser Micrometers
- Colorimeter
- Moisture Analyzers
- Calipers
- Micrometers
- Pin Gauges
- Gauge Blocks
- Pie Tape



Our People

- Operator training and certification
- Online learning library for all employees
- Employee certification programs for critical products and processes
- Cross training for workforce flexibility
- YOU-niversity for customized personal development

VALUE STATEMENT

Teel Plastics is a business that values integrity, teamwork, creativity, diversity, and individual initiative in the workplace.

