

Knowledgeable. Experienced. Dependable.

HDPE GAS PIPE

Teel

Experience Worth Depending On.

HDPE Gas Pipe

Teel's high-density polyethylene gas pipe is made from 4710 HDPE material that meets or exceeds regulatory and performance standards for gas applications up to 125 psi. It is compliant with PHMSA requirements for regulated gas distribution operations and is compliant with all standard joining techniques.

Product Specifications

SDR: 9 - 15.5

Size Range: 0.5"- 6" diameter

Coil Length: 150' - 2,000' or longer depending on size. Also available in 40' or 50' sticks.

ASTM-Driven Quality Assurance

Initial Validation

- Resistance to Crack Propagation ISO 13478
- Short and Long Term Properties D6779 & D2837
- Chemical Resistance D543
- Elevated Temperature Service D2837
- Slow Crack Growth F1473
- Outdoor Storage Stability F2785-12

Semi-Annual Testing

• Sustained Pressure - D1598

Production Testing

- Bend Back D2513-18a
- Elongation at Break D638
- Thermal Stability D3350
- Melt Index D1238
- Dimensional Requirements D2122
- Minimum Hydrostatic Burst Pressure D1599

Experience Worth Depending On.

We have been working in the pressure pipe and oil and gas markets for several years extruding both traditional and cutting edge materials. Our technical knowledge and world-class systems have enabled us to produce products for industry leading projects.

HDPE Gas Pipe Benefits

- Resistant to:
 - ✓ Slow crack growth
 - ✓ Rapid crack propagation
 - ✓ UV degradation
 - $\checkmark\,$ Most gas solvents and chemicals
- Suitable for natural gas, meter, and LPG/propane systems
- Suitable for an underground environment
- Capable of butt fusion
- Light weight, flexibility, and long laying lengths aid in installation





